



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4652-7

Job Sheet 201492



Part No: D4652-7

Job Qty: 36 pcs

Part Name: Air Valve



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 11/22/19

Description:

Note: DWG D4652 REV.E IPP REV:A 19.05.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	36 pcs		11/22/19	0.00	0.00	Purchasing - 1		NOV 25 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	36 pcs		11/22/19	0.00	0.00	Packaging 2 - 1 - B4B		NOV 25 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S234503



Part: D4652-7

Job No: 201492

Serial No/Batch: S234503

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 11/25/19

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				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	36 pcs	11/22/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	36 pcs	11/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

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					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	36 pcs	11/22/19	0.00 0.00	QC 21 - SA - 21	DAS 21
					QC 21 - SA - 70	9-48
					QC 21 - SA - 53	

Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: AV4080 Supplier: BIRK AEROSYSTEM
 Descriptions: CORPORATION Note: PURCHASE UNDER VENDOR ASSEMBLY P/N AV4080 Certificate of conformity is required
 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AV4080	Air Valve D4652-7	36 Ea (1 ea)	100-Purchasing	5234501

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	AV4080	36	0	0

Part Specifications	
Specifications could not be found.	

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A horizontal line with seven points labeled 1 through 7 from left to right.



NOTES:
 1) MATERIAL: PER TABLE
 2) FINISH: N/A
 3) QUANTITIES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) MATERIALS: UNLESS OTHERWISE NOTED
 5) BEND: SHAPE EDGES: N/A
 6) IDENTIFICATION: IDENTIFY PER QSI 044 & 7
 7) WEIGHT: PER TABLE
 8) PURCHASE UNDER VENDOR ASSEMBLY P/N AV4080

APPROVED

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PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044704



Supplier: BIR001-VU
Birk Aerosystems Corporation
14321 Commercial Drive
Garden Grove, CA 92843 USA
Phone: 714-554-9782
Fax: 714-554-3659

PO No: POHB044704

PO Date: 10/7/19

Due Date: 11/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 07 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		PC7041-1			Plenum Cap Assembly D4646-1 : AS PER DWG D4646 REV. A	Firmed X12	-	11/22/19	12 pcs	0 pcs	12 pcs	\$11.42/pcs	\$137.04
2	201490	AV357304-2			Air Valve (Black Anodize) D4652-5 : AS PER DWG D4652 REV. E	Firmed X36	-	11/22/19	36 pcs	0 pcs	36 pcs	\$137.85/pcs	\$4,962.60
3	201492	AV4080	AV4080-3		Air Valve D4652-7 : AS PER DWG D4652 REV. E	Firmed X36	-	11/22/19	36 Ea	0 Ea	36 Ea	\$104.56/Ea	\$3,764.16
Grand Total:												\$8,863.80	

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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044704



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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BAC

BIRK AEROSYSTEMS CORPORATION

14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 11/22/19

CUSTOMER PO: POHB044704

SHIPPER NO.: DAR191122

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**

1270 ABERDEEN

HAWKESBURY ON K6A 1K7

Canada

PO	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
1	PC7041-1	PLENUM CAP ASSEMBLY (REV. -)	12	12	1910548 MFG: 1942	12	-
2	AV357304-2	AIR VALVE (BLACK ANODIZE) (REV. A)	36	36	1911658 MFG: 1947	36	-
3	AV4080-3	AIR VALVE (REV. B)	36	36	1911659 MFG: 1947	36	-
VALUE FOR CUSTOMS: \$ 8,863.80 USD Country of Manufacture: United States							

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CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF

Vk

FEDEX INT'L PRIORITY COLLECT
#13



QUALITY CONTROL INSPECTOR

RECEIVED

NOV 25 2019

DART AEROSPACE LTD.

REV. A